

Double head TWIN Station Blow Molding Machine

Model	Unit	CMS-02TD	CMS-05TD	CMS-20TD
Material to be Used		PE	PE	PE
Product				
Product Volume (Min/Max)	cc	100~500	300~1000	1000~1500
Product Dia. (Min/Max)	mm	15~100	30~100	50~120
Product Max. Weight	g	60	80	120
Extruder				
Screw Diameter	mm	55	65	75
L/D		1:26	1:26	1:26
Screw -speed Range (PE/PP)	RPM	20~80	20~75	20~70
Extruding Motor (IM)	HP	15	20	30
Max. Extruding Output /per Hour	kgs	30	40	60
Barrel Heating Zone	zone	3	3	3
Barrel Heating Capacity	kw	3	6	8.9
Die Head				
Twin Cavity Center Distance	mm	100	120	140
Heating Zone	Zone	3	3	3
Heating Capacity	kw	2.5	5	6
Mold Platen				
Max. Opening Stroke	mm	280	330	410
Min. Clamping Stroke	Mm	60	80	100
Hydraulic System				
Pump Motor		15HP × 6P	15HP × 6P	20HP × 6P
Pump Pressure	Kg/cm	140	140	140
Oil Tank Capacity		75	100	100
Total Power Consumption	kw	24.5	33	41.2
Machine Weight	ton	6	6.5	7.5
Packing Size (L × W × H)	inch	50" × 105" × 80" 92" × 72" × 74"	57" × 105" × 87" 99" × 72" × 80"	64" × 107" × 83" 111" × 76" × 75"
Machine Meas' t	M	15	18	20